



RAKU-TOOL® Adhesives Adhesives for bonding boards

RT curing

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Key Properties

· Color matched

Processing Properties

- Similar density and hardness to board material
- RT curing

Applications

• For bonding boards

Processing Properties	For bonding st	For bonding styling boards with a density < 0,55 g/cm ³			
			EP-2305 EH-2904	EP-2305 EH-2903	
Color	visual		Apricot	Apricot	
Mix ratio		pbw	100 : 30	100 : 25	
Pot life at 25 °C	500 ml	min	25	15	
Minimum curing time		h	16	16	

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			EP-2306 EH-2904	EP-2306 EH-2903
Color	visual		Brown	Brown
Mix ratio		pbw	100 : 30	100 : 25
Pot life at 25 °C	500 ml	min	35	20
Minimum curing time		h	16	16

For bonding modeling boards with a density 0,55-0,72 g/cm³

Processing Properties	For bonding working boards with a density 1,0-1,7 g/cm ³			
			EL-2210 / EH-2910	
Color	visual		Transparent	
Mix ratio		pbw	100 : 60	
Pot life at 25 °C	500 ml	min	60	
Minimum curing time		h	16	

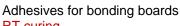
Processing

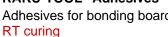
The processing and material temperature should be between 20-25 °C.

Mix the two components thoroughly in the ratio indicated and apply to both sides of the surface to be bonded.

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Packaging	
RAKU-TOOL® EP-2305	6.7 kg
RAKU-TOOL® EP-2306	6.7 kg
RAKU-TOOL [®] EL-2210	6 x 1.25 kg
RAKU-TOOL [®] EH-2904	2 kg
RAKU-TOOL [®] EH-2903	6 x 0.75 kg
RAKU-TOOL® EH-2910	6 x 0.75 kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used up as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

Supplied by

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Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby.