



ACA SURFACE ACTIVATOR

PRODUCT DESCRIPTION

ACA Surface Activator is used to considerably shorten the polymerization of ACA Cyanoacrylate adhesives when using thicker adhesive layers, inactive materials or to overcome unfavourable environmental influences.

APPLICATION

After wetting one of the joint parts which can be achieved by brushing, dipping or spraying, the solvent has to evaporate. The cyanoacrylate adhesive is then applied to the other part, and the two pieces brought together immediately.

The reactivity of cyanoacrylates in relation to activated surfaces is dependent on the adhesive type as well as on materials and environmental influences. As a rule the polymerization starts within seconds.

The accelerated curing reaction may cause a minute shrinking of the adhesive film.

If a ACA Surface Activator is post-applied inconsistency on the surface of the adhesive may occur.

PHYSICAL PROPERTIES OF LIQUID ADHESIVE

Chemical Base	Liquid	Aliphatic Hydrocarbons N. Hexane
	Aerosol	Additionally with propane / butane
Colour		Colourless
Density		0.78 g/cm ³
Viscosity		N/A
Flashpoint - °C		- 33

CAUTION

Prior to use consult relevant Material Safety Data Sheet.
When continuously used local fume extraction is recommended.
Keep out of reach of children.

STORAGE

Cool and dark



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PACKAGING

Available in 20g, 50g and 500g packs.
Other packs available upon request.

FURTHER INFORMATION

Please contact Amber Composites for additional information.

This is not a specification. The information given in this data sheet in relation to the performance, storage and other characteristics of the product is based on results gained from experience and tests and is believed to be accurate. Given, however, that conditions of use and storage will vary, Amber Composites will not be liable for any loss or damage resulting from reliance upon such information. The purchaser is recommended to carry out his own tests to establish the suitability of the product for its particular purpose. The use of the product in certain processes may require third party consent.